



Headliner Sags in the Rear

SYMPTOM

The rear of the headliner is sagging.

PROBABLE CAUSE

The retaining clips have detached from the headliner.

CORRECTIVE ACTION

Reattach the clips to the headliner with adhesive.

REQUIRED MATERIALS

JB Kwik Weld: P/N 8276
(Found at most auto parts stores. Call 800-529-3530
for information on local suppliers.)

or

Devcon High Strength Plastic Welder: P/N S-220
(Found at most hardware stores. Call 800-626-7226 for
information on local suppliers.)

WARRANTY CLAIM INFORMATION

In warranty: The normal warranty applies.

Operation Number: 842012

Flat Rate Time: 1.0 hour

Failed Part: P/N 83200-S5D-A11ZA
H/C 6471957

Defect Code: 004

Contention Code: A02

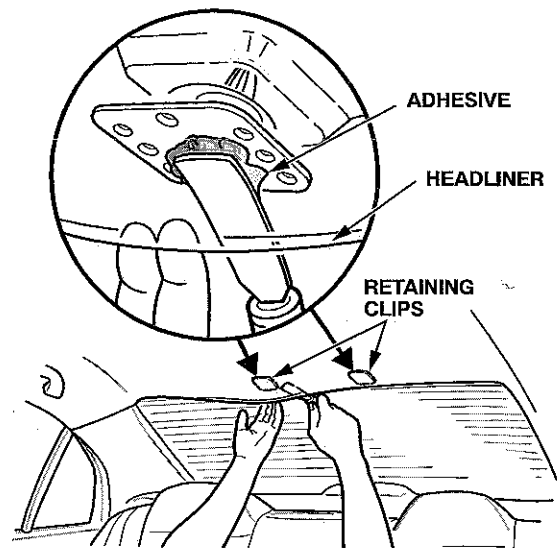
Template ID: 00-076A

Skill Level: Repair Technician

Out of warranty: Any repair performed after warranty expiration may be eligible for goodwill consideration by the District Service Manager or your Zone Office. You must request consideration, and get a decision, before starting work.

REPAIR PROCEDURE

1. Mask off the headliner and the rear window so you do not get adhesive on them.
2. Mix a small amount of adhesive in a container.
3. Carefully pull down the back of the headliner by each clip. Do not pull it down too far or you will crease the headliner.



4. Leave the clips attached to the roof. Apply a small amount of adhesive to each clip with a putty knife.
5. Slowly press the headliner against the clips. Support the headliner for at least 5 minutes with a rod that is padded at both ends.
6. Remove the masking tape you installed. Allow the adhesive to set for at least 4 hours before pulling on the headliner.