



Headliner Sags in the Rear

SYMPTOM

The rear of the headliner is sagging.

PROBABLE CAUSE

The retaining clips have detached from the headliner.

VEHICLES AFFECTED

KK:

From VIN 1HGES1...1L500001 thru
1HGES1...1L500846

From VIN 2HGES1...1H750001 thru
2HGES1...1H750042

KX:

From VIN 1HGES1...1L900001 thru
1HGES1...1L903627

CORRECTIVE ACTION

Reattach the clips to the headliner with adhesive.

REQUIRED MATERIALS

JB Kwik Weld: P/N 8276
(Found at most auto parts stores)

or

Devcon High Strength Plastic Welder: P/N S-220
(Found at most hardware stores)

WARRANTY CLAIM INFORMATION

In warranty: The normal warranty applies.

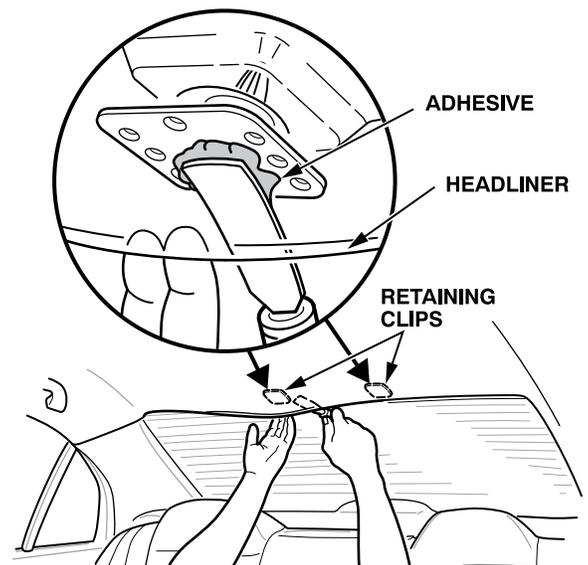
Flat Rate Time: 1.0 hour

Failed Part: P/N 83200-S5D-A11ZA

Defect Code: 004

REPAIR PROCEDURE

1. Put masking tape on the headliner and the rear window so you do not get adhesive on them.
2. Mix a small amount of adhesive in a container.
3. Carefully pull down the back of the headliner by each clip. Do not pull it down too far or you will crease the headliner.



4. Leave the clips attached to the roof. Apply a small amount of adhesive to each clip with a putty knife.
5. Slowly press the headliner against the clips. Support the headliner for at least 5 minutes with a rod that is padded at both ends.
6. Remove the masking tape you installed. Allow the adhesive to set for at least 4 hours before pulling on the headliner.