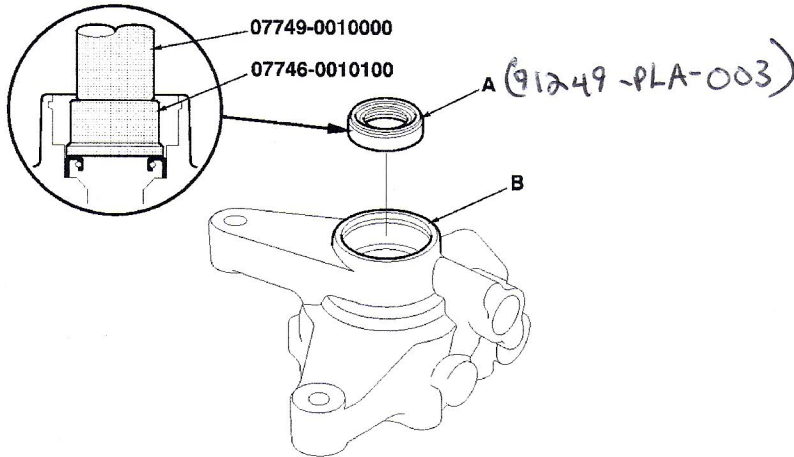


Reassembly

- 20. Install the new pump seal (A) (with its grooved side facing in) into the pump housing (B) by hand first, then drive it in using the special tools until the seal is fully seated in the pump housing.



- 21. Position the pump drive shaft (A) in the pump housing, then drive it in with the appropriate size socket wrench (B) as shown.
- 22. Install the 40 mm snap ring (C) with its radiused side facing out.