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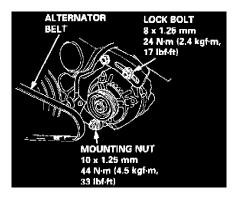
## REMOVAL

## **NOTE:**

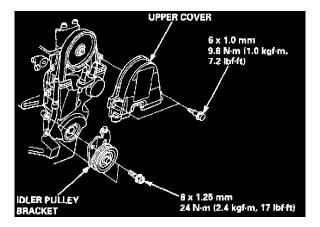
- Replace the timing belt at 105,000 miles (168,000 km) according to the maintenance schedule (normal conditions/severe conditions). If the vehicle is regularly driven in one or more of the following conditions, replace the timing belt at 60,000 miles (U.S.A.) 100,000 km (Canada).
  - In very high temperatures (over 110°F, 43°C).
  - In very low temperatures (under -20°F, -29°C).
- Turn the crankshaft pulley so the No. 1 piston is at Top Dead Center (TDC) before removing the belt.
- Inspect the water pump before installing the timing belt.
- 1. Remove the splash shield.



- 2. Loosen the mounting bolt and lock bolt, then remove the Power Steering (P/S) pump belt and pump.
- 3. Loosen the idler pulley center nut and adjusting bolt, then remove the Air conditioning (A/C) compressor belt.



4. Loosen the mounting nut and lock bolt, then remove the alternator belt.



5. Remove the dipstick, then remove the upper cover and idler pulley bracket.

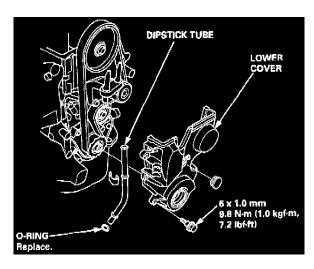
**NOTE:** Do not use the upper cover to store removed items.

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6. Remove the upper bracket.

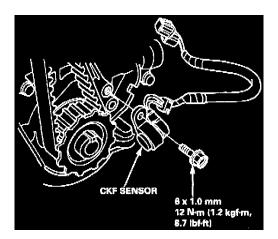
## **NOTE:**

- Use a jack to support the engine before the upper bracket is removed.
- Make sure to place a cushion between the oil pan and the jack.
- 7. Remove the crankshaft pulley.

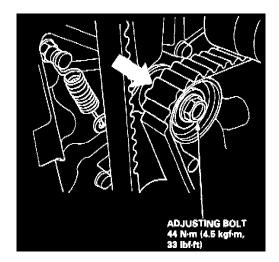


8. Remove the lower cover and dipstick tube.

**NOTE:** Do not use the lower cover to store removed items.



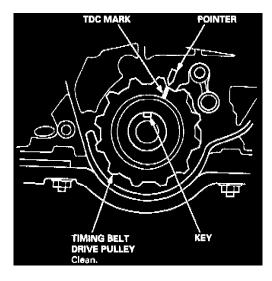
9. Remove the CKF sensor from the oil pump.



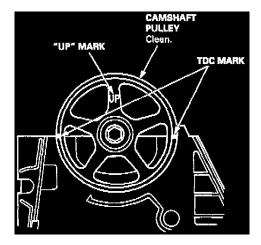
- 10. Loosen the adjusting bolt 180°. Push the tensioner to remove tension from the timing belt, then retighten the adjusting bolt.
- 11. Remove the timing belt.

## INSTALLATION

Install the timing belt in the reverse order of removal; Only key points are described here.

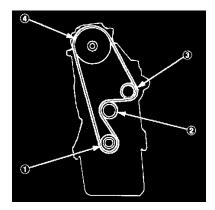


1. Set the timing belt drive pulley so that the No. 1 piston is at Top Dead Center **(TDC)**. Align the groove on the timing belt drive pulley to the pointer on the oil pump.



- 2. Set the camshaft pulley to TDC. Align the TDC marks on the camshaft pulley to the cylinder head surface.
- 3. Install the timing belt tightly in the sequence shown. (1) Timing belt drive pulley (crankshaft) -> (2) Adjusting pulley -> (3) Water pump pulley -> (4) Camshaft pulley.

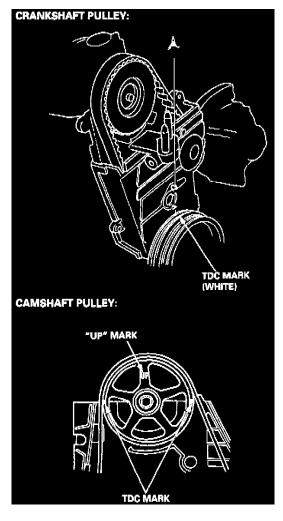
**NOTE:** Make sure the timing belt drive pulley and camshaft pulley are at TDC.



- 4. Loosen and retighten the adjusting bolt to tension the timing belt.
- 5. Install the lower cover and upper cover.

**NOTE:** Clean the upper and lower covers before installation.

- 6. Install the crankshaft pulley, then tighten the pulley bolt.
- 7. Rotate the crankshaft pulley about five or six turns counterclockwise so that the timing belt positions on the pulleys.
- 8. Adjust the timing belt tension.



- 9. Check that the crankshaft pulley and camshaft pulley are both at TDC.
- 10. If the camshaft and crankshaft pulleys are not positioned at TDC, remove the timing belt and adjust the position. Then reinstall the timing belt.
- 11. After installation, adjust the tension of each belt.